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D350-578-111

Job Sheet 198098



Part No: D350-578-111

Job Qty: 2 pcs

Part Name: AS350/AS355 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Due Date: 8/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 17021

Note: DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	2 pcs		8/12/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DAS
28
9-89



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Container No: S201266



Part: D350-578-111

Job No: 198098

Serial No/Batch: S201266

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 1B, FAA-TC SR000281

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170 QC 4	2 pcs	8/12/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	DAS
				QC 4 - 72	75
				QC 4 - 74	9-89
				QC 4 - 75	
180 Packaging 3-1 - Stock - B4B 2 pcs		8/12/19	0.00 0.00	Packaging 3 - 1 - B4B	JUL 29 2019
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	DAS
				Packaging 3 - 9 - B4B	75
				Packaging 3 - 10 - B4B	9-89
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	JUL 29 2019
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	JUL 29 2019
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
185 DC - 1 - B4B	2 pcs	8/12/19	0.00 0.00	DC - 1 - B4B	
190 QC 21 - FG	2 pcs	8/12/19	0.00 0.00	DC - 2 - B4B	DAS JUL 29 2019
				QC 21 - FG - 21	21
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21 JUL 29 2019
					9-89

Part Op 160 - (Pick Kit)
Descriptions: 170 - (QC4- 100% Inspect kits for completeness)
180 - Identify and pack for shipping as per PPP D350-578-111
185 - (Document Control) Photocopy bluefile and create labels per PPP D350-578-111 CHG001
190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D350-578-011	AS350/AS355 Bearpaws	2 pcs (1 ea)	160-Packaging 1 - Pick Kit	S200743
D350-578-031	AS350/AS355 Bearpaw Wearplates	2 pcs (1 ea)	160-Packaging 1 - Pick Kit	1x 5157303
				1x 169121
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	D350-578-011	2	0	0
	D350-578-031	2	3	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____		DISPOSITION				DEPARTMENT/PROCESS							
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐				Cross tube ☐ Small Fab ☐ Finishing ☐				Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)									
Description Work Order Deviation		Disposition											
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY											
		Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐					
		Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐					
		Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐					
		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐		Part Lost/Missing ☐			
		Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Misread ☐					
		Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐							
		Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐							
		Other/Details: _____											
		Completed By _____											
		Lead hand / Supervisor _____											
		QC / QA Coordinator _____											